





# Novel Packaging Materials

James Mitchell

## Overview

This summary is part of a study investigating novel alternatives to petrochemical plastic packaging, focusing on food and drink packaging. Reducing dependency on petrochemical plastic is particularly important in packaging as 40% of all plastic is used for this purpose [1], which is also the main user of single-use plastic [2]. As a result, various novel packaging materials are appearing which are designed to be more easily disposed in environmentally sustainable ways than petrochemical plastic. This research investigated four contrasting alternatives in-depth to understand the packaging uses they could fulfil, their disposal options, their environmental impact compared to petrochemical plastic and the barriers to their uptake. Academic and non-academic literature (e.g., company websites) were used as well as in-depth interviews with a council waste strategy manager and a composting director, along with responses from a representative of a company which uses one of the alternatives were used to gather this information.

	Mycelium	Seaweed	Feather	Polylactic Acid (PLA)
What is it?	<p>Thin white fibres which are the vegetative part of a fungus. This can be made into packaging as a composite with plant material. The plant material serves as a substrate which the plant material grows on and holds together to create a three-dimensional matrix [3].</p>  <p>FIGURE 1: MYCELIUM BOTTLE CASE (PARADISE PACKAGING COMPANY, 2021).</p>	<p>Packaging made from alginate, agar or carrageenan which is extracted from brown or red seaweed using alkaline treatment [4]. Such packaging can be combined with essential oils to provide high levels of antimicrobial activity [5], and a 95:5 seaweed to microcrystalline cellulose ratio to improve moisture and mechanical barrier properties [6].</p>  <p>FIGURE 2: AGAR BIOPLASTIC PASTA PACKET (SEAWEED PACKAGING, 2019).</p>	<p>Thermoplastics are plastics which can be melted and remoulded numerous times. Thermoplastics can be made from chicken feathers by extracting keratin or by grafting vinyl monomers onto the feathers [7][8].</p>  <p>FIGURE 3: CHICKEN FEATHER POT (DURHAM, 2009).</p>	<p>A thermoplastic produced from fermented starch or sugars from crops such as beets, corn, wheat or potatoes [9][10].</p>  <p>FIGURE 4: PLA PACKAGING [17].</p>
Packaging uses	Similar uses to expanded polystyrene foam: Protection for fruit/vegetables, seafood and drink bottles [11][12].	Various uses including films, sachets, wrappers, interleaves in frozen food packaging and liners for cardboard boxes, as well as numerous non-food packaging uses [13][14].	Still in development, but being a thermoplastic, has potential to take on various uses fulfilled by PET including films and cups [7][8][15].	Used for various packaging including dip pots, cold cups, sushi trays, wrapping sheets, deli containers, liners for cardboard, packaging windows, platter boxes, salad boxes, bags and bottles [16][17].
Disposal options	Can fully decompose within around one month in home composting [18].	Can full decompose within six weeks in home composting, but seaweed packaging is also being developed to have further disposal options depending on the contents, including edible and water-soluble packaging [14][19].	Likely needs to be disposed in organic waste to go to industrial composting facilities, where it should decompose in about 16 weeks [20].	Needs to be disposed in organic waste to go to industrial composting facilities, where it should break down within 12 [9].
Environmental impacts	Energy is required to run a Heating, Ventilation and Air Control system which is needed for mycelium production [21], although eight times less energy is consumed and 10 times less carbon dioxide is emitted in the production of mycelium packaging than in polystyrene foam production [3].	<p>Possible energy costs associated with transporting raw materials long distances [5][22].</p> <p>Further energy use from the hot extraction method used in the production of the material [23].</p> <p>The seaweed undergoes extensive washing, which likely leads to great water demands [23].</p>	<p>Some methods of production may use chemicals which are environmental pollutants, particularly in watercourses, if not handled and disposed of properly [7][8][24][25].</p> <p>Unknown water usage in production [7][8].</p> <p>Even in industrial composting conditions, this material likely biodegrades too slowly to be considered compostable. As a result, the material may not be accepted in organic waste collections and therefore end up in landfill.</p>	<p>Will likely degrade no more quickly than petrochemical plastic outside industrial composting conditions [26].</p> <p>May not always decompose within a composting cycle in industrial composting conditions and so get picked out of the compost (or sometimes even the organic waste) and discarded in landfill.</p> <p>Some concerns that increasing demand for PLA will increase demand for suitable crops, therefore increasing land use and chemical fertiliser/pesticide use, as well as producing effluent waste from starch production [27].</p>

- [1] Manning, A., (2017). *Mushrooms: An Ecological Alternative to Plastics? Green Batch*. Available online: <https://www.greenbatch.com/blog/2017/10/10/mushrooms-anecological-alternative-to-plastics> [Accessed 4/7/2020].
- [2] Mathalon, A. and Hill, P., (2014). Microplastic fibers in the intertidal ecosystem surrounding Halifax Harbor, Nova Scotia. *Marine pollution bulletin*, 81(1), 69-79.
- [3] Arifin, Y.H. and Yusufa, Y., (2013). Mycelium fibers as new resource for environmental sustainability. *Procedia Engineering*, 53, 504-508.
- [4] Rajeswari, A., Christy, E.J.S., Swathi, E. and Pius, A., (2020). Fabrication of improved cellulose acetate-based biodegradable films for food packaging applications. *Environmental Chemistry and Ecotoxicology*, 2, 107-114.
- [5] Khalil, H.A., Saurabh, C.K., Tye, Y.Y., Lai, T.K., Easa, A.M., Rosamah, E., Fazita, M.R.N., Syakir, M.I., Adnan, A.S., Fizree, H.M. and Aprilia, N.A.S., (2017). Seaweed based sustainable films and composites for food and pharmaceutical applications: A review. *Renewable and Sustainable Energy Reviews*, 77, 353-362.
- [6] Hermawan, D., Lai, T.K., Jafarzadeh, S., Gopakumar, D.A., Hasan, M., Owolabi, F.T., Aprilia, N.S., Rizal, S. and Khalil, H.A., (2019). Development of seaweed-based bamboo microcrystalline cellulose films intended for sustainable food packaging applications. *BioResources*, 14(2), 3389-3410.
- [7] Jin, E., Reddy, N., Zhu, Z. and Yang, Y., (2011). Graft polymerization of native chicken feathers for thermoplastic applications. *Journal of Agricultural and Food Chemistry*, 59(5), 1729-1738.
- [8] Ramakrishnan, N., Sharma, S., Gupta, A. and Alashwal, B.Y., (2018). Keratin based bioplastic film from chicken feathers and its characterization. *International journal of biological macromolecules*, 111, 352-358.
- [9] Royte, E., (2006). Corn plastic to the rescue. *Smithsonian Magazine*, 37(5), 84-88.
- [10] Rasal, R.M., Janorkar, A.V. and Hirt, D.E., (2010). Poly (lactic acid) modifications. *Progress in polymer science*, 35(3), 338-356.
- [11] Johnson, T., (2018). What Is EPS or Expanded Polystyrene? ThoughtCo, 30 July. Available online: <https://www.thoughtco.com/what-is-eps-expanded-polystyrene820450#:~:text=Uses%20of%20Polystyrene%20%20Polystyrene%20foams%20are%20used, polystyrene%20has%20a%20wide%20range%20of%20end-use%20applications.> [Accessed 27/6/2020]
- [12] BPF (2020). Expanded Polystyrene (EPS). Available online: <https://www.bpf.co.uk/plastipedia/polymers/expanded-and-extruded-polystyrene-epsxps.aspx> [Accessed 27/6/2020].
- [13] Siah, W.M., Aminah, A. and Ishak, A., (2015). Edible films from seaweed (*Kappaphycus alvarezii*). *International Food Research Journal*, 22(6), 2230.
- [14] Notpla (2020). Products. Available online: <https://www.notpla.com/products-2/> [Accessed 9/10/2020].
- [15] Gammon, K., (2011). New process turns waste chicken feathers into biodegradable plastic. *Phys.org*, 5 April. Available online: <https://phys.org/news/2011-04-chickenfeathers-biodegradableplastic.html#:~:text=April%205%2C%202011%20New%20process%20turns%20waste%2450chicken,products%2C%20from%20plastic%20cups%20and%20plates%20to%20furniture.> [Accessed 23/7/2020].
- [16] Plant Based Bottles (n.d). Home. Available online: <https://plantmadebottles.co.uk/> [Accessed 8/7/2020].
- [17] Vegware., (n.d). All About PLA & CPLA – Compostable Bioplastics Made From Plant Starches. Available online: <https://news.vegware.com/2018/12/10/all-about-pla-cpla-compostable-bioplastics-made-from-plant-starches/> [23/2/2021].
- [18] Elkhateeb, W.A. and Daba, G.M., (2019) The Amazing Potential of Fungi in Human Life. *ARC Journal of Pharmaceutical Sciences (AJPS)*. 5(3), 2455-1538. Helps explain forming of mycelium uses.
- [19] Clancy, H., (2017). This edible packaging will make you reconsider seaweed. Available online: <https://www.greenbiz.com/article/edible-packaging-will-make-you-reconsiderseaweed> [Accessed 21/6/2020].
- [20] Barone, J.R. and Arikan, O., (2007). Composting and biodegradation of thermally processed feather keratin polymer. *Polymer Degradation and Stability*, 92(5), 859-867.
- [21] Leiva, F.J., Saenz-Díez, J.C., Martínez, E., Jiménez, E. and Blanco, J., (2015). Environmental impact of *Agaricus bisporus* mycelium production. *Agricultural Systems*, 138, 38-45.
- [22] Vogtländer, J., Van der Lugt, P. and Brezet, H., (2010). The sustainability of bamboo products for local and Western European applications. *LCAs and land-use. Journal of Cleaner Production*, 18(13), 1260-1269.
- [23] Rajendran, N., Puppala, S., Sneha Raj, M., Ruth Angeeleana, B. and Rajam, C., (2012). Seaweeds can be a new source for bioplastics. *Journal of Pharmacy Research*, 5(3), 1476- 1479
- [24] Public Health England (2019). Hydrogen Chloride/Hydrochloric Acid. Available online: [https://assets.publishing.service.gov.uk/government/uploads/system/uploads/attachm52ent\\_data/file/825230/Hydrogen\\_Chloride\\_incident\\_management\\_PHE\\_2019.pdf](https://assets.publishing.service.gov.uk/government/uploads/system/uploads/attachm52ent_data/file/825230/Hydrogen_Chloride_incident_management_PHE_2019.pdf) [Accessed 8/10/2020].
- [25] Fisher Scientific (2020). Safety Data Sheet. Available online: <https://www.fishersci.co.uk/store/msds?partNumber=10607954&productDescription=1+LT+Petroleum+ether%2C+Extra+Dry%2C+boiling+range+40-60%C2%B0C%2C+water+%3C50ppm%2C+AcroSeal&countryCode=GB&language=en> [Accessed 8/10/2020].
- [26] Song, J.H., Murphy, R.J., Narayan, R. and Davies, G.B.H., (2009). Biodegradable and compostable alternatives to conventional plastics. *Philosophical transactions of the royal society B: Biological sciences*, 364(1526), 2127-2139.
- [27] Hottle, T.A., Bilec, M.M. and Landis, A.E., (2017). Biopolymer production and end of life comparisons using life cycle assessment. *Resources, Conservation and Recycling*, 122, 295-306.
- Durham, S., (2009). *From Chicken Feathers to Flower Pots*. Available online: <https://phys.org/news/2009-09-chicken-feathers-pots.html> [Accessed 23/2/2021].
- Paradise Packaging Company., (2021). *Single Bottle Wine Shipper*. Available online: <https://www.paradisepackaging.co/store/p/single-bottle-wine-shipper> [Accessed 23/2/2021].
- Seaweed Packaging., (2019). *Agar Bioplastics*. Available online: <https://seaweedpackaging.com/2019/05/31/agar-bioplastic/> [Accessed 23/2/2021].